# **RIM Tach<sup>®</sup> HS85**

#### Features:

- Mounts easily to roller, sleeve, or ball bearing motors and can be used on non-motor applications, such as line shafts and conveyor shafts.
- Accepts motor shafts sizes up to 4.500" (115mm) dia., including tapered shafts.
- Rugged, cast-iron and steel enclosure.
- Rugged, zero-speed, magnetoresistive sensing technology immune to grease, salt water, dust, and other contaminant.
- Designed with heavy duty, double sealed, deep groove, radial ball bearings to tolerate axial and radial runouts.



The **©NorthStar RIM Tach HS85** is a mill duty, digital tachometer that accommodates large thru-shaft sizes (up to 4.500" or 115mm) and can easily mount to most AC or DC fan cooled motors. This digital tachometer offers the same reliability, resolution, and flexibility characteristic of NorthStar's products. The **HS85** provides for reduction of downtime and ease of maintenance.

## **Reliable Magnetoresistive Technology**

The **HS85** digital tachometer incorporates state-of-the-art magnetoresistive sensing technology. The magnetically encoded signals provide pulse codes of A, B, and an optional index pulse Z, with complements (A, B, Z). These signals are solid for the life of the encoder. They do not exhibit the unreliable signal drift that requires a fault check on other digital tachometers. In addition, this technology is immune to common contaminants such as water, oil, grease, dirt, vibration, and overall harsh conditions of operation.



# **Rugged Construction**

The **HS85** was created as a solution to roller or sleeve bearing motors with excessive axial and radial play. This digital tachometer is ruggedly designed with steel flanges, heavy duty motor style bearings, and cast iron housing. The mill duty construction is ideal for motor and non-motor applications, or where the motor casting is otherwise unavailable. As an example, the **HS85** is perfect for mounting as a line shaft reference encoder. By virtue of design, the **HS85** is more forgiving of older motors which are unable to hold precise tolerances.

### **Easy Installation**

The **HS85** is shipped pre-assembled. The installation is quick and easy; just slip the unit over the motor shaft, tighten the clamp, and add the anti-rotation arm. The sensor alignment of the **HS85** is entirely independent of the motor frame. Wiring is simple due to the industrial duty connectors. No field soldering or crimp pins are required. Simply strip conductor ends, insert and tighten the connector screws. The interchangeable stainless steel sensor modules are available in a wide variety of pulse counts. There are no field gap checks, axial alignments, or radial run-out checks required.

©NorthStar Technologies, Inc. /A LakeShore Company www.northstar-tec.com 575 McCorkle Blvd., Westerville, OH 43082 sales@northstar-tec.com service@northstar-tec.com Tel:(614) 818-1150 Fax:(614) 891-6909 791-7008-00 Rev. 2

Electrical Specifications					
Resolution	60, 64, 75, 120, 128, 150, 240, 256, 300, 480, 480Z, 512, 512Z, 600,				
	600Z, 960, 960Z, 1024, 1024Z, 1200, 1200Z, 2048, 2048Z				
Frequency Response	0 - 120 kHz				
Pulse Code	A, B, Z (Index), and complements (A, B, Z)				
Output Phases	A phase, B phase @ quadrature 90°; Z phase: One per rev. (gated)				
Pulse Duty Cycle	$50 \pm 15\%$ (within defined mechanical specifications)				
Quadrature Accuracy	$90 \pm 22^{\circ}$ (within defined mechanical specifications)				
Output Type	High speed, differential line driver				
Rise and Fall Time	Less than 1µs @ 10,000 pf typical load				
Current Consumption	45mA typical plus line driver load				
Output Current Capability	150mA maximum continuous				
ESD Protection	2kV				
Mechanical Specifications					
Maximum Operational Speed	3,600 RPM				
Enclosure Material	Ductile iron casting, steel flanges				
Radial Runout	.010" (.260mm) Total Indicated Runout				
Allowable Axial Movement	0.25" (6.4mm) max.				
Unit Weight	25 lbs. Typical (11.4 kg)				
Box Dimensions/ Weight	33.5"(851 mm) x 23"(585 mm) x 7.25"(185 mm)/5.10 lbs. (2.40 kg)				
Environmental Specifications					
Operating Temperature	-40° to +70° C				
Operating Humidity	Maximum 90%				
Vibration	Minimum 18 g's RMS, 5 - 2000 Hz shock spectrum				
Shock	1 meter drop tested, min. 30g's				
Chemical Resistance	Salt spray, most solvents, mild acids and bases				
Interface Specifications					
Power	+5.0 to +15.0 VDC				
Output	Differential output swinging between Vcc - 0.6V and ground				
Connector	10 pin industrial latching connector with ½ inch NPT fitting, IP-65 NEMA 4, 12 rated				
Suggested Cable	22 - 14 AWG, 6 conductor, shielded, twisted pair				
* Specification subject to change without notice.					

Ordering Information							
A	Tacho	meter Type					
	HS85		H	IS85			
	HS85	Quad Output	H	IS85Q			
В	Pulse	Count					
	480Z,	0, 64, 75, 120, 128, 150, 240, 256, 300, 480, 80Z, 512, 512Z, 600, 600Z, 960, 960Z, 1024, 024Z, 2048, 2048Z					
C	Shaft	Size (Thru-shaft)	1				
	1.125 1.375 1.625 1.875 2.000 2.125 2.250 2.375 2.500 2.625 2.875 40.0m 55.0m		י י י י י י י י י י י י י י י י י י י	T01 T02 T03 T04 T05 T06 T07 T08 T09 T19 T10 A40 A455 TXX			
	(1.00-4.500, 24-115mm)						
D	<b>D</b> Number of Sensor Modules						
	Single module Second isolated module For Quad Output		2	1 2 (contact factory)			
Example:							
•				2LD			
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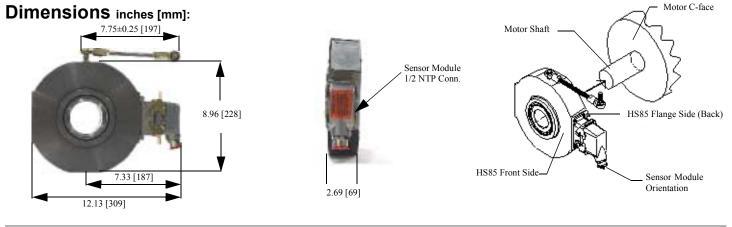
## Installation:

Α

В

С

D



## Also from NorthStar:



**Intellitach<sup>™</sup>** feedback monitoring system eliminates downtime from encoder failure. Continuously analyzes encoder signals and automatically switches to back-up encoder. Accepts input from any line driver, incremental encoder, or digital tachometer. Line driver outputs.



Also available in the HS85 model, the RIM Tach<sup>®</sup> 8500 Quad digital, mill duty tachometer (left) with four sensor outputs provides up to 1200 PPR, magnetoresistive technology, and a thin pancake design. Mounts without bearing/couplings.



**RIM Tach® Power Supply** is an automatically switching, universal input, (4) x 12VDC output supply for tachometers, encoders, and accessories. Accepts 90-264VAC or 370VDC input. Provides 12 volt, 300mA per output channel. Aluminum case.